ABSTRACT

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The present invention is a method of making a tissue product. An aqueous suspension of papermaking fibers is deposited onto a forming fabric thereby forming a wet tissue web. The wet tissue web is transferred to a sculpted fabric having a tissue machine contacting side and a tissue contacting side. The tissue contacting side includes an upper porous member comprising a base with nonwoven elevated regions thereon. The nonwoven elevated regions comprise a first group of nonwoven raised elements and a second group of nonwoven raised elements, both raised relative to the base. The first group of nonwoven raised elements extends in at least a first direction and the second group of nonwoven raised elements extends in at least a second direction. The first and second groups of nonwoven raised elements are arranged on the base to produce elevated and depressed regions defining a three-dimensional tissue contacting surface comprising:

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 a first background region having a set of substantially parallel first elevated regions comprising at least a subset of the first group of nonwoven raised elements, and comprising a first group of depressed regions, wherein the first elevated regions and the first depressed regions alternate;

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ii) a second background region having a set of substantially parallel second elevated regions comprising at least a subset of the second group of nonwoven raised elements, and comprising a second group of depressed regions, wherein the second elevated regions and the second depressed regions alternate; and,

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iii) a transition region positioned between the first and second background regions, wherein the first elevated regions of the first background region terminate and the second elevated regions of the second background region terminate.

The wet tissue web is dried.